




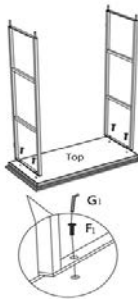


Assembly Instructions

Laying out all the parts and hardware and identifying each part as shown may help you as you assemble the cabinet.

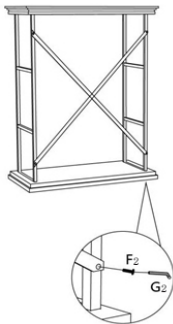
ITEM	PART	DESC.	QTY
A		Top	1
B		Side Frame	2
C		Bottom	1
D		X BAR	1
E		Shelf	2

STEP ONE










Place the two side frames, wood top on the flat level surface, Using bolts assemble the top on the side frame

STEP THREE



Using the allen key and bolts attach the X bar. Do not fully tighten yet.

ITEM	PART	DESC.	QTY
F1		Bolts	4
F2		Bolts	4
G1		Allen Key	1
G2		Allen Key	1
H		Hex Nuts	4
I		Spring Washers	4
J		Wrench	1

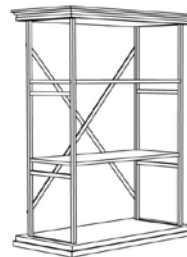
STEP TWO



Using the washers and hex nuts assemble the bottom to the side frame sections.

Note: Be sure to have the side frame facing in the same direction so that you are able to attach the X bar. Do not tighten connections firmly yet.

STEP FOUR & COMPLETION



Start with the center shelf then attach the top and finally the bottom shelf to the side frame by hand. Firmly tighten all bolts and hex nuts from each of the prior steps and completion.